1FW

PE Pocket No.: 043888-0337

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

re Application of

Customer Number: 20277

Tetsuo NANNO, et al.

Confirmation Number: 2341

Application No.: 10/513,966

Group Art Unit: 1723

Filed: November 10, 2004

Examiner: Not yet assigned

For: METHOD FOR SEPARATING METAL-RESIN JOINT AND SEPARATING

APPARATUS

REQUEST FOR CORRECTED FILING RECEIPT

Mail Stop COFR Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

Attached is a copy of the Filing Receipt received from the U.S. Patent and Trademark Office in the above-referenced application. It is noted that the that the number of independent claims is incorrect. Attached is a copy of the listing of the claims, which evidences that the number of independent claims should read: 3. Also attached is the Assignment and Recordation Cover sheet which evidence the Assignee information should read: MATSUSHITA ELECTRIC INDUSTRIAL CO., LTD. It is requested that a corrected filing receipt be issued.

Respectfully submitted,

McDERMOTT WILL & EMERY LLP

Michael E. Fogarty Registration No. 36,139

600 13th Street, N.W.

Washington, DC 20005-3096

Phone: 202.756.8000 MEF:aph

Facsimile: 202.756.8087 **Date: May 10, 2005**

Please recognize our Customer No. 20277 as our correspondence address.



United` NT AND TRADEMARK OFFICE

> UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS Do Not 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

3

APPL NO. 10/513,966

FILING OR 371 (c) DATE 11/10/2004

ART UNIT FIL FEE REC'D

1723

MAY 1 0 2005

ATTY.DOCKET NO

DRAWINGS TOT CLMS

IND CLMS

20277 MCDERMOTT WILL & EMERY LLP 600 13TH STREET, N.W. **WASHINGTON, DC 20005-3096**



CONFIRMATION NO. 2341

15

OC000000015581628

Date Mailed: 03/31/2005

Receipt is acknowledged of this regular Patent Application. It will be considered in its order and you will be notified as to the results of the examination. Be sure to provide the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION when inquiring about this application. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. If an error is noted on this Filing Receipt, please mail to the Commissioner for Patents P.O. Box 1450 Alexandria Va 22313-1450. Please provide a copy of this Filing Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filing Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filing Receipt incorporating the requested corrections (if appropriate).

Applicant(s)

Tetsuo Nanno, Osaka, JAPAN: Yoichi Izumi, Osaka, JAPAN:

Power of Attorney: The patent practitioners associated with Customer Number 20277.

Domestic Priority data as claimed by applicant

This application is a 371 of PCT/JP03/05312 04/24/2003

Foreign Applications

JAPAN 2002-142146 05/16/2002

Projected Publication Date: 07/07/2005

Non-Publication Request: No

Early Publication Request: No

Title

Method and apparatus for releasing metal-resin joint

LICENSE FOR FOREIGN FILING UNDER Title 35, United States Code, Section 184 Title 37, Code of Federal Regulations, 5.11 & 5.15

GRANTED

The applicant has been granted a license under 35 U.S.C. 184, if the phrase "IF REQUIRED, FOREIGN FILING LICENSE GRANTED" followed by a date appears on this form. Such licenses are issued in all applications where the conditions for issuance of a license have been met, regardless of whether or not a license may be required as set forth in 37 CFR 5.15. The scope and limitations of this license are set forth in 37 CFR 5.15(a) unless an earlier license has been issued under 37 CFR 5.15(b). The license is subject to revocation upon written notification. The date indicated is the effective date of the license, unless an earlier license of similar scope has been granted under 37 CFR 5.13 or 5.14.

This license is to be retained by the licensee and may be used at any time on or after the effective date thereof unless it is revoked. This license is automatically transferred to any related applications(s) filed under 37 CFR 1.53(d). This license is not retroactive.

The grant of a license does not in any way lessen the responsibility of a licensee for the security of the subject matter as imposed by any Government contract or the provisions of existing laws relating to espionage and the national security or the export of technical data. Licensees should apprise themselves of current regulations especially with respect to certain countries, of other agencies, particularly the Office of Defense Trade Controls, Department of State (with respect to Arms, Munitions and Implements of War (22 CFR 121-128)); the Office of Export Administration, Department of Commerce (15 CFR 370.10 (j)); the Office of Foreign Assets Control, Department of Treasury (31 CFR Parts 500+) and the Department of Energy.

NOT GRANTED

No license under 35 U.S.C. 184 has been granted at this time, if the phrase "IF REQUIRED, FOREIGN FILING LICENSE GRANTED" DOES NOT appear on this form. Applicant may still petition for a license under 37 CFR 5.12, if a license is desired before the expiration of 6 months from the filing date of the application. If 6 months has lapsed from the filing date of this application and the licensee has not received any indication of a secrecy order under 35 U.S.C. 181, the licensee may foreign file the application pursuant to 37 CFR 5.15(b).



CLAIMS

- 1. A method for separating a metal-resin joint comprising the steps of:
- (1) immersing an article comprising a metal-resin joint with a counter electrode in an alkaline solution; and
- (2) applying a voltage over a certain time period between the metal portion of said joint and said counter electrode such that the potential of said metal portion is lower than that of a standard hydrogen electrode.
- 2. The method for separating a metal-resin joint in accordance with claim 1, wherein the voltage is applied over a certain time period between the metal portion of said joint and said counter electrode such that the potential of said metal portion is -2 V or higher and -0.6 V or lower relative to the standard hydrogen electrode.
- 3. The method for separating a metal-resin joint in accordance with claim 1, wherein said alkaline solution has a hydroxide-ion concentration of 0.1 M or higher and 15 M or lower and contains alkali metal cations.
- 4. The method for separating a metal-resin joint in accordance with claim 1, wherein said alkaline solution has a hydroxide-ion concentration of 3 M or higher and 7 M or lower and contains alkali metal cations.
- 5. The method for separating a metal-resin joint in accordance with claim 1, wherein said alkaline solution has a

temperature of 0° or higher and 80° or lower.

- 6. The method for separating a metal-resin joint in accordance with claim 1, wherein said step (2) comprises applying ultrasonic vibration to said joint.
- 7. The method for separating a metal-resin joint in accordance with claim 1, wherein said step (2) comprises applying peeling stress to said joint.
- 8. The method for separating a metal-resin joint in accordance with claim 1, wherein said metal portion comprises one or more selected from the group consisting of Al, Ti, Cr, Mn, Fe, Co, Ni, Cu, Zn, Mo, Rh, Pd, Ag, Sn, Re, Os, Ir, Pt, Au, Hg and Pb.
- 9. The method for separating a metal-resin joint in accordance with claim 1, wherein the resin portion of said joint comprises one or more selected from the group consisting of polyolefin, polyamide, polyester, polyacetal, polycarbonate, polyarylene ether, polyarylene sulfide, polysulphone, polyether ketone, polyimide, fluorin-containing polymer, natural rubber, phenol resin, polyurethane, silicone resin, and epoxy resin.
- 10. The method for separating a metal-resin joint in accordance with claim 1, wherein said joint is formed by (i) application of a resin material to a metal article, (ii) injection molding of a resin material onto a metal article, or (iii) bonding of a metal and a resin material by vulcanization.
 - 11. The method for separating a metal-resin joint in

accordance with claim 1, wherein the metal portion and the resin portion of said joint are bonded with an adhesive or adhesive tape, and said adhesive or adhesive tape comprises one or more selected from the group consisting of vinyl acetate resin, acrylic resin, synthetic rubber, nitrile rubber, epoxy resin, cyanoacrylate resin, and polyvinyl chloride resin.

- 12. A method for recycling a waste article comprising the steps of:
- (1) collecting a waste article comprising a metalresin joint;
- (2) immersing said joint and a counter electrode in an alkaline solution;
- (3) separating the resin portion from the metal portion by applying a voltage over a certain time period between the metal portion of said joint and said counter electrode such that the potential of said metal portion is lower than that of a standard hydrogen electrode; and
- (4) segregating the separated resin portion and said waste article from which the resin portion has been separated.
- 13. An apparatus for separating a metal-resin joint comprising:
- (a) a container made of an alkali-proof material for accommodating an article comprising a metal-resin joint;
- (b) an alkaline solution contained in said container;
 - (c) a counter electrode immersed in said alkaline

solution;

- (d) a power source;
- (e) a connecting member A for electrically connecting one terminal of said power source with the metal portion of said joint of said article comprising the metal-resin joint; and
- (f) a connecting member B for electrically connecting the other terminal of said power source with said counter electrode.
- 14. The apparatus for separating a metal-resin joint in accordance with claim 13, wherein said connecting member A comprises a conductive material, and a portion of said conductive material is coated with an insulating oxide layer.
- 15. The apparatus for separating a metal-resin joint in accordance with claim 14, wherein said insulating oxide layer is coated with an insulating resin layer.

MAY 1 0 2005 2 2 RECORI

(Rev. 10/02)	. The second of Commence
Docket No.: 43888-337 PATENTS	Patent and Trademark Office ONLY
To the Honorable Commissioner for Patents and Trademarks: Pl	ease record the attached original documents or copy thereto:
Name of Conveying Party(ies):	2. Name and address of receiving party(ies):
Tetsuo NANNO and Yoichi IZUMI	Name: MATSUSHITA ELECTRIC INDUSTRIAL CO.,
	LTD.
	Address: 1006, Oaza Kadoma,
Additional name(s) of conveying party(ies) attached? Yes No	Kadoma-shi,
3. Nature of Conveyance:	Osaka 571-8501 JAPAN
☐ Merger	Same of the same o
☐ Security Agreement ☐ Change of Name	
☐ Other	
Execution Date: September 3, 2004, September 3, 2004	
	Additional name(s) & address(es) attached? Yes No
4. Application number(s) or patent number(s):	
If the document is being filed together with a new application, the e	execution date of the application is: September 3, 2004,
•	September 3, 2004
A. Patent Application No(s).	B. Patent No(s).
Additional numbers attac	hed? ☐ Yes ☒ No
5. Name and address of party to whom correspondence	6. Total number of applications and patents involved:
concerning document should be mailed:	
Name: MCDERMOTT WILL & EMERY LLP	7. Total fee (37 CFR 3.41) \$40.00
Internal Address:	☐ Enclosed
	Authorized to be charged to deposit account
Street Address: 600 13th Street, N.W.	8. Deposit account number:
·	500417
City: Washington State: D. C. Zip: 20005-3096	
DO NOT USE T	HIS SPACE
9. Statement and signature.	
To the best of my knowledge and belief, the foregoing informa	tion is true and correct and any attached copy is a true copy
of the original document.	
	\mathcal{N}
Michael E. Fogarty, 36,139	November 10, 2004
Name and Registration No. of Person Signing	gnature Date
	tal number of pages including cover sheet:
OMB No. 0651-0027 (exp. 6/30/2005)	

Attorney	Docket No.:	

ASSIGNMENT

WHEF	REAS, Tetsuo NANNO and Yoichi IZUMI
hereinafter calle	ed the "Assignors," have jointly invented a new and useful invention entitled
METHOD FOR	SEPARATING METAL-RESIN JOINT AND SEPARATING APPARATUS
for which they h	lave:
(a)	filed an application for United States Letters Patent on
	as (Serial No); or
(b)	executed an application for United States Letters Patent on
	; or
, (c)	filed a provisional application on
	as (Serial No); and
WHEF	REAS, Matsushita Electric Industrial Co., Ltd., a corporation organized and
existin	g under the laws of <u>Japan</u> , having a place of business at:
<u>1006,</u>	Oaza-Kadoma, Kadoma-shi, Osaka 571-8501 Japan
herein	after called the "Assignee," is desirous of acquiring the entire right, title and
interes	t in and to said invention, the application above identified, and in, to and under
any Le set fort	tters Patent which may be obtained to said invention, as hereinafter more fully

NOW, THEREFORE, TO ALL WHOM IT MAY CONCERN, be it known that for and in consideration of the sum of One Dollar (\$1.00), and other valuable and legally sufficient considerations, the receipt of which by said Assignors from the said Assignee is hereby acknowledged, the said Assignors have sold, assigned and transferred, and by these presents do sell, assign and transfer unto the said Assignee, the entire, right, title and interest for the United States in and to the invention and application hereinabove identified, and any Letters Patent of the United States that may issue for said invention, together with the entire right, title and interest in and to said invention and applications for Letters Patent and Letters Patent therefor, in all countries foreign to the United States, including the full right to claim for any such application all benefits and priority rights under any applicable convention; to have and to hold for the sole and exclusive use and benefit of the said Assignee, its successors and assigns, to the full end of the term or terms for which any and all of said Letters Patent for said inventions may issue.

And the said Assignors do hereby covenant and agree, for themselves and their legal representatives, that they will assist the said Assignee in the prosecution of the application herein identified; in the making and prosecution of any other applications for Letters Patent that the said Assignee may elect to make covering the invention herein identified, as hereinabove set forth; in vesting in the said Assignee like exclusive title in and to all such other applications and Letters Patent; and in the prosecution of any interference which may arise involving said invention, or any application or Letters Patent herein contemplated; and that they will execute and deliver to the said Assignee any and all additional papers which may be requested by the said Assignee to fully carry out the terms of this Assignment.

The undersigned hereby grant(s) the attorneys of McDermott, Will & Emery LLP the power to insert on this Assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

And the Commissioner of Patents and Trademarks is hereby authorized and requested to issue Letters Patent to the said Assignee in accordance with the terms of this Assignment.

IN TESTIMONY WHEREOF, the said Assignors have hereunto set their hands and affixed their seal.

Date: (Seal)	September 3 2004	Tetsuo NANNO	
Date: (Seal)	September 3, 2004	Yoichi Ozumi	